



Rural King Vendor Compliance Agreement

Rural King Contact Information

This vendor agreement is presented by **RKDS, LLC**, d/b/a Rural King Distribution, (“**RK**”).

To communicate with us regarding the Vendor Compliance Agreement, use www.Ruralking.com/vendors

All References to an addendum can be found under the documents section at www.Ruralking.com/vendors

Article 1: PURCHASING

Vendor acknowledges and accepts this Rural King Vendor Agreement is subject to, and expressly incorporates, the Rural King Distribution Purchase Order Terms and Conditions, which may change from time to time. The current Terms and Conditions can be found under the documents section at www.Ruralking.com/vendors.

Section A: Item information

1. Item Data

Before a new item is sent to RK, the vendor must complete the RK item data set up sheet

[Data Setup Sheet Form](#)

2. Changes from Vendor

a) Vendor Product Changes

The RK Purchasing Team must be given a 30-day written notice and approve any changes to item data. Items received that do not match the item set up sheet are subject to a chargeback equal to the labor used to correct the changes and costs due to improper receiving. **See RK Rates and Fees** addendum for current fee amounts.

b) Vendor Information Changes

All changes to vendor information including but not limited to company name, address, company representatives, and remit to information must be updated within 30 days of change via email to vendorcompliance@ruralking.com Failure to provide current updated information may result in delayed payments.

3. Hazardous Material

Vendors with items considered hazardous must provide:

- a) Physical and PDF or weblink copy of the Safety Data Sheet (SDS), **emailed to sds@ruralking.com**
- b) GHS/CLP categorization or pictograms
- c) Battery information (if applicable)
- d) Disposal considerations
 - o Description of appropriate disposal containers to use
 - o Recommendations of appropriate disposal methods to employ
 - o Description of the physical and chemical properties that may affect disposal activities
 - o Language of discouraging sewage disposal
 - o Any special precautions for landfills or incineration activities
- e) Regulatory Information
 - o Any national and/or regional regulatory information of the chemical or mixtures (including any OSHA Department of Transportation, Environmental Protection Agency, or Consumer Product Safety Commission regulations)
- f) Any other required information requested

4. Damaged Or Short Product

Vendor is responsible for Damaged or Short Product:

- If RK scheduled delivery- upon transfer of Goods to RK or their scheduled transportation
- If Vendor scheduled delivery- upon transfer of Goods to RK
- All transfer of goods to RK are subject to inspection for damages. Vendor is responsible for any concealed damages or damage due to improperly secured loads. When freight is received on undamaged shrink-wrapped skid(s) RK signs for pallets only and vendors are held accountable for any concealed shortages. If damages are found during the unloading process, the product is subject to refusal and the Vendor will incur a charge back equal to the value of the damaged goods and the labor to process the goods. **See RK Rates and Fees** addendum for current fee amounts.

Article 2: ACCOUNTS PAYABLE

Section A: Invoice Requirements

1. Invoices must contain the following information:

- a) RK PO Number
- b) Invoice number
- c) Invoice date
- d) RK SKU and UPC for sellable unit if applicable
- e) Vendor name
- f) Remittance address, if different than the business address provided in the Vendor Contact Information
- g) Vendor telephone number, contact person, and email address
- h) RK payment terms

- i) Itemized description for all deduction allowances or other discounts
 - j) Freight terms in accordance with the appropriate RK purchase order
2. **Invoices must match Purchase Order Unit Cost and Unit of Measure**
 3. **Only one P.O. # is allowed per invoice**

Section B: Submission of Invoices and Formatting

1. **Submission of invoice**
 - a. All invoices must be submitted electronically via:
 - EDI
 - Email to ap@ruralking.com in PDF format
 - b. Paper invoices are not accepted, nor will they be processed for payment.

2. Formatting Invoices

Vendor must submit invoices in a format where the invoice sequence matches the purchase order sequence.

Section C: Monthly Statements

1. **RK requires a monthly statement by the 5th of the following month for:**
 - a) Outstanding invoices
 - b) Debit /vendor billbacks
 - c) Unapplied cash/overpayments

Statement

RK FAMILY, INC.
4216 DEWITT AVE

IL61938 MATTOON

Account Number	Dated : 06/18/19
000972	Page : 1
PLEASE REMIT PAYMENT TO :	

Invoice Number	Customer ref.	Date	Amount	Payments	Due
19055309	1764710043	05/16/19	2,027.41		06/16/19
19055310	1764710087	05/16/19	1,988.49		06/16/19
19055311	1764710080	05/16/19	1,661.15		06/16/19
19055312	1764710102	05/16/19	1,609.63		06/16/19
19055313	1764710051	05/16/19	1,631.24		06/16/19
19055314	1764710109	05/16/19	1,687.48		06/16/19
19055315	1764710064	05/16/19	2,961.96		06/16/19
19055316	1764710081	05/16/19	2,944.58		06/16/19
19055317	1764710048	05/16/19	3,093.00		06/16/19
19055318	1764710113	05/16/19	2,726.26		06/16/19
19055319	1764710083	05/16/19	2,678.92		06/16/19
19055320	1764710093	05/16/19	2,767.21		06/16/19
19055321	1764710094	05/16/19	2,609.43		06/16/19
19055322	1764710082	05/16/19	2,520.41		06/16/19
19055323	1764710114	05/16/19	1,734.46		06/16/19
19055324	1764710057	05/16/19	1,802.70		06/16/19
19055325	1764710076	05/16/19	1,539.66		06/16/19
19055326	1764710097	05/16/19	1,481.63		06/16/19
19055327	1764710104	05/16/19	1,619.66		06/16/19
19055328	1764710028	05/16/19	1,435.55		06/16/19
19055329	1764710052	05/16/19	1,570.65		06/16/19
19055330	1764710095	05/16/19	2,460.95		06/16/19
19055331	1764710071	05/16/19	2,019.05		06/16/19
19055332	1764710073	05/16/19	1,501.57		06/16/19
19055333	1764710056	05/16/19	1,454.59		06/16/19
19055334	1764710091	05/16/19	1,455.78		06/16/19
19055335	1764710068	05/16/19	1,366.77		06/16/19
19055336	1764710089	05/16/19	1,371.25		06/16/19
19055337	1764710063	05/16/19	1,659.24		06/16/19
19055338	1764710088	05/16/19	1,661.09		06/16/19
19055339	1764710069	05/16/19	1,852.91		06/16/19

If monthly statement is not received, RK is not responsible for lost invoices. Terms of any invoices arriving late will begin upon receipt of invoice.

This statement must be sent in Excel or PDF format to accountissues@ruralking.com

Section D: Non-Compliance with AP Requirements

If Vendor fails to comply with any of the AP requirements, Vendor acknowledges and agrees that RK will submit an **RK Invoice Dispute Form** and Vendor will be assessed an administration fee for Invoice Non-Compliance. **See RK Rates and Fees** addendum for current fee amounts.

Article 3: FREIGHT/LOGISTICS

Section A: Truckload/Volume Shipments

1. Volume LTL Shipments

The best method for shipping is with one of RK's pre-qualified LTL carriers, see **Updated Carrier Guideline** addendum.

- a) RK will not contact the chosen LTL carrier to arrange the pickup as the Vendor knows the best hours to schedule LTL carriers for pickup.
- b) In some instances, there will be a quote number that **MUST** be included on the BOL to ensure accurate billing. RK Logistics will note this in their routing instructions. Failure to list the provided quote number on the BOL will result in a chargeback for the additional freight charges plus an administration fee.

2. Truckload Shipments

When RK Logistics ships via a preferred truckload carrier, they will contact the vendor via email with confirmation of the carrier's name and scheduled pickup date. The chosen carrier will be in copy on the confirmation email.

Section B: Small Parcel Shipments

Note: The shipping manifest is signed by a RK representative for a certain number of packages, not specific items, quantities, or vendor. RK is not responsible for products not received using this method of shipment.

1. Collect Shipping Guidelines

- a) Shipments weighing less than 150lbs and not exceeding 8 cartons are to be shipped via guidelines provided in **the Updated Carrier Guideline** addendum. Each carton cannot exceed any of the below criteria
 - o Has a weight greater than 50 lbs.
 - o Measures greater than 48 inches along its longest side
 - o Measures greater than 105 inches in length and girth – the length and girth is length plus (two times the height) plus (two times the width)
- b) Approved collect suppliers **MUST** contact their category manager to receive the Rural King collect account number prior to shipping for the first time.

2. Prepaid and Collect Guidelines

- a) The Rural King PO number must be listed in the first Reference field. Only put the 10-digit RK PO number. **DO NOT** add any qualifiers such as "PO #", or "Rural King – ", etc.
- b) Vendors should not add insurance or handling charges.
- c) The ship to address and 10-digit RK Purchase Order number must be noted on the outside of each carton.
- d) A packing list must be in each carton with a description and quantity of the items shipped.
- e) Each package must include a package count (i.e., 1 of 2, 2 of 2....)

Section C: Less Than Truckload (LTL) Shipments

Shipments weighing between 151lbs and 10,000lbs, not exceeding 7 standard pallets (48x40) or 14 linear feet.

1. Collect Guidelines

RK will instruct the Vendor of the Pre-Qualified Carrier to contact and ship the order with.

- a) RK will not contact the chosen LTL carrier to arrange the pickup as the Vendor knows the best hours to schedule LTL carriers for pickup.
- b) In some instances, there will be a quote number that **MUST** be included on the BOL to ensure accurate billing. RK Logistics will note this in their routing instructions. Failure to list the provided quote number on the BOL will result in a chargeback for the additional freight charges plus an administration fee.
- c) BOLs must be marked as billing "Collect".
- d) Appointments for delivery are scheduled by LTL carriers. Do not include any language on your LTL BOL's that indicates delivery appointments are required.

2. Prepaid Guidelines

Shipments qualifying for Prepaid LTL shipping that pick up and deliver within the Continental United States are to be shipped as follows:

Carrier Choices: See guidelines in **Updated Carrier Guideline** addendum.

- a) Shipper will contact one of the Pre-Qualified Carriers from the **Updated Carrier Guideline** to arrange pickup of the goods.
- b) BOLs must be marked as billing "PPD".
- c) Appointments for delivery are scheduled by LTL carriers.

Section D: Routing Collect Shipments

1. Guidelines

All Collect shipments must be submitted to RK Logistics for routing instructions by emailing a completed **RK Routing Request Form**.

2. Timing of Routing Request Submission

The completed **RK Routing Request Form** must be emailed to RK Logistics a minimum of 2 business days by 7am EST prior to the available pickup date. Weekends, holidays, and the available pickup date itself should not be included in this lead time requirement. **See RK Rates and Fees** addendum for current fee amounts.

3. [Routing Request Information](#)

Shipments are routed based on the information provided. Submission of incorrect information may result in chargebacks to the shipper in the form of a Logistics deduction.

[Section E: General Routing Notes for Collect Shipments](#)

1. [Time Specific Services](#)

Vendors must receive written authorization from a member of the RK Logistics Department to ship collect using a time specific service (services included, but not limited to, Expedited Freight, Guaranteed Delivery or Priority). Please contact logistics@ruralking.com for authorization.

2. [Detention on Pickup](#)

Detention will be charged to the Vendor for collect shipments, beginning 2 hours after the carrier's arrival time for their scheduled appointment. If the vendor is first come first serve detention will still be applicable, beginning 2 hours after the carrier's arrival time.

Suppliers have 3 business days to challenge a detention/accessorial charge with the carrier from the time the credit memo is received. If no response is received, approval of the charges is assumed, and the charges will stand as notified.

[Section F: Delivery Guidelines](#)

Delivery appointments are required for all deliveries to RK locations, except small package/parcel shipments. (e.g., Direct to Store).

1. [Requirements](#)

- a) Appointments must be requested a minimum of **24 hours prior and no later than 3pm CST** to the planned arrival date.
 - a. Requesting a delivery appointment does not guarantee availability of appointments. If an appointment is unavailable for the date being requested, RK will schedule the appointment for the next available date.
- b) Vendors will be held directly responsible for delivery appointments missed by any carrier on shipments where the vendor is responsible for delivery.
- c) All shipments must be delivered to the location listed on the purchase order unless otherwise authorized by written exception. In the event this happens with no written exception RK will not be responsible for the goods invoiced, the Vendor will need to work with the carrier regardless of the freight policy.

Section G: Rural King Scheduling

1. Scheduling Team Contact Information

Delivery Location	Scheduling Email
Mattoon, IL Distribution	scheduling99@ruralking.com
Charleston, IL Distribution	scheduling99@ruralking.com
Waverly, OH Distribution	scheduling96@ruralking.com
Store Locations	storeappts@ruralking.com

2. Appointment Request Process

- a) The vendor, or their carrier, will email the corresponding scheduling team a minimum of 24 hours prior and no later than 3pm CST
- b) The following information must be provided at the time of requesting an appointment:
 - a. RK issued Purchase Order Number(s)
 - b. Vendor Name
 - c. Actual delivering carrier name (Not 3PL or Broker's Name)
 - d. Load type (palletized, floor loaded, double stacked pallets, etc...)
 - e. Pallet Count
 - f. Appointments will not be scheduled without a valid purchase order
 - g. RK only allows one Purchase Order per pallet
 - h. When shipping FTL one Purchase Order allowed for the shipment. Carryover FTL for that Purchase Order will not be accepted.
 - i. Appointment confirmation will take 24 hours

3. Rescheduling

Delivery appointments **must** be rescheduled a minimum of 24 hours prior to the scheduled delivery date. If a delivery is not rescheduled and is not made on the date and at the time set out in the confirmed delivery appointment, it will be considered a "no show" and treated as a missed delivery. See Article 3, Section G, Number 5 Late Arrivals and No-Show Deliveries. **See RK Rates and Fees** addendum for current fee amounts.

Occasionally, RK may have to cancel or reschedule a confirmed delivery appointment. In such an event, RK will notify the vendor or their preferred carrier at least 1 business day prior to the scheduled delivery time, so the delivery can be rescheduled.

4. Unloading

If a carrier arrives at a RK Destination prior to the confirmed delivery time, RK's obligation to unload a trailer begins at the scheduled delivery time, not the time of arrival.

5. Late Arrivals and No-Show Deliveries

- A. A carrier arriving more than thirty (30) minutes after the scheduled appointment time is deemed late, and RK reserves the right to not unload the delivery and reschedule the carrier for the next available appointment. If the unloading location opts to offload the late delivery, the carrier will be considered a work-in

and no detention will be authorized. A late arrival fee will be assessed. **See RK Rates and Fees addendum for current fee amounts.**

- B. A carrier that is a No Show for their delivery time will be assessed a **No-Show Delivery Fee**. A No Show is defined as not following the rescheduling process listed above in number 3.

Section H: Pre-Qualified Carriers

Rural King has Pre-Qualified Carriers for Small Parcel and LTL shipments. They are listed in the **Updated Carrier Guideline** addendum. These carriers have pre-scheduled deliveries at RK facilities. Utilizing them allows for efficient and timely shipping of RK orders.

If a Vendor has a carrier that they utilize but they are not listed on the **Updated Carrier Guideline**, they should follow the below process to determine if their carrier should be added as a Pre-Qualified Carrier for RK:

- 1) Email the request to logistics@ruralking.com with the following information:
 - a. Carrier name
 - b. Sample shipment data with shipment pricing
 - c. Sales representative contact name and email
- 2) RK Logistics will then internally review the information to determine if the carrier will be approved.

Article 4: DISTRIBUTION REQUIREMENTS

Section A: Documentation Requirements

Vendors must provide both a paper and digital copy of the packing list and bill of lading (BOL) for all RK truckload and LTL shipments. Digital copies must be in PDF format and emailed to the respective scheduling email listed below with the subject line "(Purchase Order Number) Scheduling Documents." The documents must be emailed 24 hours prior to delivery appointment. Paper copies must accompany deliveries.

Delivery Location	Scheduling Email
Mattoon, IL Distribution	scheduling99@ruralking.com
Charleston, IL Distribution	scheduling99@ruralking.com
Waverly, OH Distribution	scheduling96@ruralking.com
Store Locations	storeappts@ruralking.com

1. Packing List Formatting

- a) A valid Rural King purchase order number
- b) List of all items on the purchase order containing:
 1. Rural King SKU (preferred) and/or Vendor manufacturing number
 2. Description of the item
 3. Quantity shipped

- 4. Unit of the quantity shipped (ex. 1 of 3, 2 of 3, and 3 of 3)
 - 5. Items must be listed in same sequence as purchase order
- c) Vendors contact information
- d) Cost, terms, or other program info should NEVER be shown on the packing list.

<p>[Vendor Name]</p> <p>[Street Address]</p> <p>[City, State, Zip]</p> <p>[Phone Number]</p> <p>[Email]</p> <p>Bill To:</p> <p>[Name]</p> <p>[Company Name]</p> <p>[Street Address]</p> <p>[City, State, Zip]</p> <p>[Phone Number]</p> <p>Order Date: 6/1/2021</p>	<p>Packing List</p> <p>Ship To:</p> <p>[Name]</p> <p>[Company Name]</p> <p>[Street Address]</p> <p>[City, State, Zip]</p> <p>[Phone Number]</p> <p>Purchase Order Number: 1234567899</p> <p>Rural King Contact: John Smith</p>																									
<table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="text-align: left;">RK Sku Number:</th> <th style="text-align: left;">MFG Number:</th> <th style="text-align: left;">Description:</th> <th style="text-align: left;">QTY Ordered:</th> <th style="text-align: left;">Qty Shipped:</th> </tr> </thead> <tbody> <tr> <td>123456</td> <td>ABC-123</td> <td>Widget</td> <td>5</td> <td>5 EA</td> </tr> <tr> <td>234567</td> <td>BCD-456</td> <td>Large Widget</td> <td>10</td> <td>2 CS of 5 EA</td> </tr> <tr> <td>345678</td> <td>CDE-567</td> <td>Electric Widget</td> <td>15</td> <td>3 CS of 5EA</td> </tr> <tr> <td>456789</td> <td>DEF-678</td> <td>Metal Widget</td> <td>20</td> <td>5 Pallets of 4EA</td> </tr> </tbody> </table>		RK Sku Number:	MFG Number:	Description:	QTY Ordered:	Qty Shipped:	123456	ABC-123	Widget	5	5 EA	234567	BCD-456	Large Widget	10	2 CS of 5 EA	345678	CDE-567	Electric Widget	15	3 CS of 5EA	456789	DEF-678	Metal Widget	20	5 Pallets of 4EA
RK Sku Number:	MFG Number:	Description:	QTY Ordered:	Qty Shipped:																						
123456	ABC-123	Widget	5	5 EA																						
234567	BCD-456	Large Widget	10	2 CS of 5 EA																						
345678	CDE-567	Electric Widget	15	3 CS of 5EA																						
456789	DEF-678	Metal Widget	20	5 Pallets of 4EA																						

2. [Packing List Full Truck Load Requirements](#)

Vendors are required to provide a digital packing list as well as a packing list attached on the first pallet to be unloaded from the trailer. It must be visible and clearly marked with "Packing List." If packing list is not provided, a fee shall be assessed. **See RK Rates and Fees** addendum for current fee amounts.

3. [Packing List LTL Requirements](#)

Vendors are required to provide a digital packing list as well as a securely attached packing list or 4x6 (minimum) label on every pallet shipped. Packing list or label must define what is on the pallet and total pallets on the shipment. (ex. Pallet 18/20). If a packing list is not provided, a fee shall be assessed for each missing packing list. **See RK Rates and Fees** addendum for current fee amounts.

4. [Packing List Parcel Requirements](#)

Items shipped through parcel must provide a packing list on (or in) every case shipped. Packing list must define what is in the case and the total number of cases on the shipment. (ex. Case 18/20). If a packing list is not provided, a fee shall be assessed for each missing packing list. **See RK Rates and Fees** addendum for current fee amounts.

5. [Bill of Lading](#)

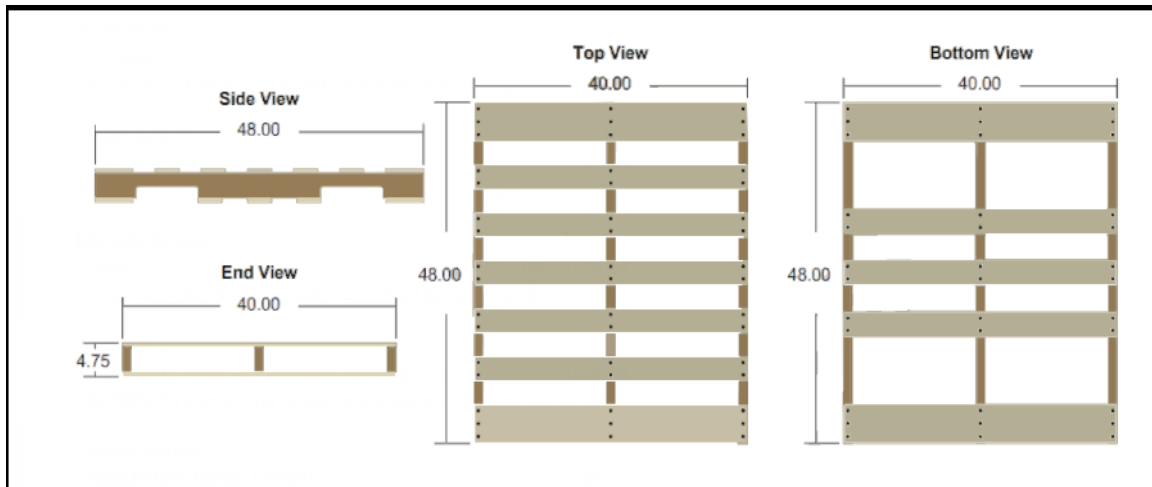
Vendors are required to provide a Bill of Lading to Rural King using the GS1 Standard Bill of Lading format. The Bill of Lading must have all necessary fields completed including a valid RK issued Purchase Order Number. If either Purchase Order Number or BOL are not provided, vendors will incur a fee and/or the shipment may be refused. **See RK Rates and Fees** addendum for current fee amounts. Below is an example of a GS1 Standard Bill of Lading. [Link to Bill of Lading](#)

2. Vendors with standard or lighter products, and weight distribution under 1,950 pounds

- RK is **requiring** a **Standard 48x40 Grade A Pallet**

Characteristics of **Standard 48x40 Grade A Pallet

1. -Recycled lumber IS acceptable
2. -Stringers are 48 inches, deck boards are 40 inches
3. -Pallet has 7 Top boards and 5 bottom boards, minimum thickness of ½ inch.
4. -5.5-inch width on lead boards is not required, 3.5-inch width on any/all boards is acceptable
5. -(3) or (4) stringers are acceptable
6. -**Stringers are to be unbroken. Broken stringers repaired with companion blocks or wood plugs are UNACCEPTABLE**
7. -Exposed and/or protruding nails are UNACCEPTABLE



******GRADE B PALLETS ARE NOT ACCEPTABLE******

Failure to comply with the above will result in a pallet fee. **See RK Rates and Fees** addendum for current fee amounts.

Pallets must be shrink wrapped, using 80-gauge shrink-wrap and ensure the shrink wrap overlaps the pallet and product, securing the product to the pallet. As a minimum, there should be 3 layers of shrink-wrap. Additionally, the product **must** have a slip sheet on the bottom of the pallet to help prevent damage. See palletized slip-sheet requirements for more details.

Pallets are not to have **overhang** as this increases the opportunity for damages, which will be charged back to the Vendor.

All items coming into the Distribution Center must be palletized. Floor loaded deliveries will incur a **Labor and Pallet Fee** to unload. **See RK Rates and Fees** addendum for current fee amounts.

7. Palletized Slip-Sheet Requirements

- a. All pallets **MUST** have a slip-sheet on the bottom of the pallet where the goods will be stacked.
- b. All pallets **MUST** have a slip-sheet on the top of the pallet when the goods are of a **bagged type**. The slip-sheet **MUST** equal the thickness used on the bottom of the pallet.
- c. Slip-Sheets **MUST** follow the thickness criteria listed below based on the weight of the goods.
- d. RK will notify the Vendor if their goods need to follow the above criteria outside of **bagged type**.

The Vendor will be responsible for ALL damage to the top and bottom layer when the above stated criteria isn't followed.

Thickness (Inch)	Bearing Weight (lbs)
0.024	660
0.036	1323
0.047	1764
0.06	2205
0.07	3307

8. One Purchase Order Per Pallet

- a. RK will only allow one Purchase Order per pallet.
- b. PO's must be clearly labeled on each package. (ex. PO# 1234567899)
- c. For a more efficient processing, group like items together on pallet where possible.

Non-compliance with the requirements above will result in a labor fee. **See RK Rates and Fees** addendum for current fee amounts.

9. Pass-Thru Purchase Orders

All Pass-Thru Purchase Orders must be grouped on different pallets based on each Purchase Order.

- a. One Purchase Order per pallet. If the Pass Thru Purchase Order is less than 10 cases, it may be mixed on a pallet if each case contains the Purchase Order number, and the cases are not wrapped.
- b. The pallets must be wrapped according to wrapping specifications in the **Pallet Requirement Section**.
- c. Each pallet must be labeled on all 4 sides of the pallet using approved label format. (See below)
- d. Non-compliance with items above will result in a labor fee. **See RK Rates and Fees** addendum for current fee amounts.

An example of a proper Pass Thru Purchase Order is shown below.

PER STORE

**STORE MUST
RECEIVE**

SHIP TO:

Rural King Supply
XXXX Street
City, State 12345
P.O.#: 12345678XX

SHIPPED FROM:

Vendor
XXXX Street
City, State 12345

PALLET _____ of _____



Section B: Packaging & Case Requirements

1. Packaging **MUST** be packed in one of the requirements listed below.

Minimum Bursting Test Requirements			
Maximum Weight of Box and Contents (pounds)	Maximum Outside Dimensions, Length, Width and Depth Added (inches)	Minimum Bursting Test (inch ounce per inch of tear)	Minimum Combined Weight of Facings (pounds per 1,000 square feet)
SINGLEWALL CORRUGATED FIBERBOARD BOXES			
20	40	125	52
35	50	150	66
50	60	175	75
65	75	200	84
80	85	250	111
95	95	275	138
120	105	350	180
DOUBLEWALL CORRUGATED FIBERBOARD BOXES			
80	85	200	92
100	95	275	110
120	105	350	126
140	110	400	180
160	115	500	222
180	120	600	270
TRIPLEWALL CORRUGATED FIBERBOARD BOXES			
240	110	700	168
260	115	900	222
280	120	1100	264
300	125	1300	360

Minimum Edge Crush Test Requirements		
Maximum Weight of Box and Contents (pounds)	Maximum Outside Dimensions, Length, Width and Depth Added (inches)	Minimum Edge Crush Test (ECT) (pounds per inch width)
SINGLEWALL CORRUGATED FIBERBOARD BOXES		
20	40	23
35	50	26
50	60	29
65	75	32
80	85	40
95	95	44
120	105	55
DOUBLEWALL CORRUGATED FIBERBOARD BOXES		
80	85	42
100	95	48
120	105	51
140	110	61
160	115	71
180	120	82
TRIPLEWALL CORRUGATED FIBERBOARD BOXES		
240	110	67
260	115	80
280	120	90
300	125	112

Section C: Barcoding Requirements

Sample barcodes must be submitted to RK for testing/approval a minimum of 30 days prior to the first shipment. Samples need to be submitted to the following email:

vendorcompliance@ruralking.com. Failure to do the above will result in a fee. **See RK Rates and Fees** addendum for current fee amounts.

1. Retail Unit Barcodes

- a. RK requires all retail units to be barcoded in the UPC-A format. Failure to barcode will result in a fee. **See RK Rates and Fees** addendum for current fee amounts.
- b. Retail Unit Barcode Requirements
 - i. Each retail unit is expected to be marked with a unique UPC for that item.
 - ii. The specific format required is the UPC-A format. For usage of alternative barcodes email vendorcompliance@ruralking.com for review and approval
 - iii. Failure to do the above will result in a fee. **See RK Rates and Fees** addendum for current fee amounts.

2. Shipping Unit Barcodes

- a. To ensure efficient flow through our Distribution Centers, RK requires the ITF-14 (I 2of5) barcode format on the master and inner cases. Failure to barcode will result in a fee. **See RK Rates and Fees** addendum for current fee amounts.
- b. Shipping Unit Barcode Requirements
 - i. ITF-14 barcodes should be applied to all shipping units that contain multiple retail units
 - 1. If the shipping unit is the retail unit, then an ITF-14 barcode is not required as the UPC on the retail unit will be used for identification.
 - 2. Each IF-14 barcode must be unique
 - 3. An inner pack of Product A must have a different ITF-14 barcode than a master pack of Product A as these codes help identify both product and quantity shipped.
 - 4. Each ITF-14 barcode must be associated with a standard quantity. The same barcode cannot be used to represent a quantity of 12 on shipment A and a quantity of 6 on shipment B.
 - ii. If the quantities that make up an inner pack or master pack ever change, a new unique ITF-14 barcode is required.
 - 1. The barcode should never be covered by banding or packaging. Opaque wrapping over the barcode should be avoided whenever possible.
 - 2. ITF-14 barcodes applied to shipping units may either be labels affixed to the packaging or printed directly on the packaging so long as they do not interfere with any graphics, instructions, or regulatory/required information.

3. ITF-14 barcodes should be applied to the lower right side of the carton with the largest surface area and the adjacent longest side and no closer than 1.25" to any edge of the carton.

3. Barcode Details

- a. Human readable characters must be printed beneath the barcode.
- b. Nominal size (100%) of a UPC barcode should measure 1.020" high x 1.469" wide including the required quiet zones.
- c. The first 6 positions of the barcode should be the Vendor ID
- d. If the Vendor ID is greater than 6 digits, the product ID positions (7 through 11) should be used as needed to provide the full Vendor ID
 1. For example: If the Vendor ID is 7 digits long, positions 1 through 7 would be used for the product ID
 2. If the Vendor ID is less than 6 digits long, zeros should be padded to the left of the ID to meet the required number of digits.
 3. Positions 7 through 11 should be a product ID (assuming a 6-digit or less Manufacturers ID
 4. The 12th position of the UPC should be the calculated check digit.

4. Print Quality

- a. Inability to scan your barcode will result in fees. It is recommended that the quality of barcodes being applied is closely monitored to ensure the highest quality.
- b. Failure to do the above will result in a fee. **See RK Rates and Fees** addendum for current fee amounts.

Section D: Case Marking Requirements

1. Master Cases

Master cases must contain the following information printed or labelled on the outside of the case:

- a) Rural King SKU
- b) Purchase Order must be present on outside of box
- c) Barcoding based on the requirements above
- d) Item manufacturing number
- e) Selling units in the case
 - o If the master case contains inner packs, it must also be noted

Examples of the label are shown below.

SKU: 1234
UPC: 123456789
MFG: 123-ABC
QTY: 4

SKU: 1234
UPC: 123456789
MFG: 123-ABC
QTY: 4

PACKAGING LEVELS



Pallet or Slipsheet

- Pallet or Slipsheet = **18 Master Cases**
(6 Master Cases per Layer — 3 Layers)
- Pallet or Slipsheet = **432 Retail Packages**



Master Case

- Master Case = **4 Inner Cases**
- 4 Inner Cases = **24 Retail Packages**



Inner Case

- Inner Case = **6 Retail Packages**



Retail Package

- Retail Package = **1 Widget**

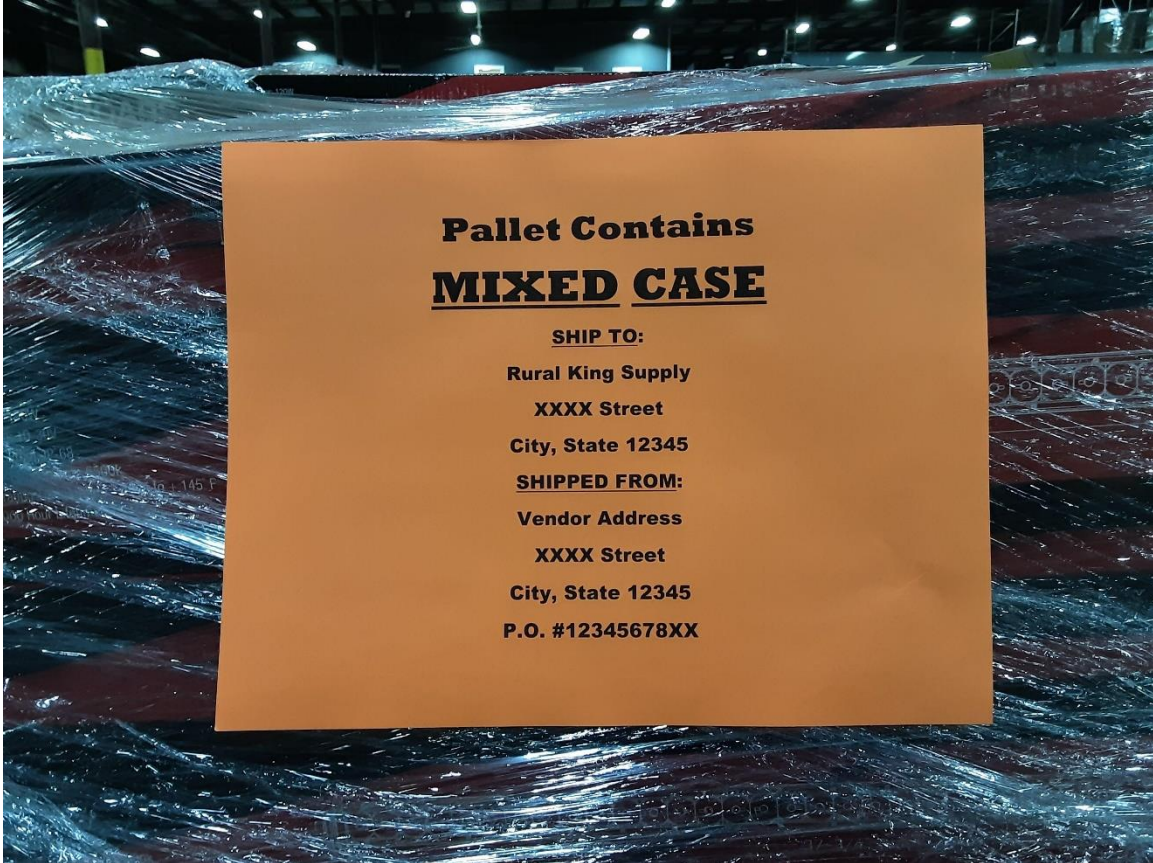
PLEASE SPECIFY WHEN ANY PACKAGING LEVEL IS NOT IN A CARDBOARD BOX.
EXAMPLE — BANDED/BAGGED/LOOSE

2. Inner Cases

Items that contain inner cases in the master case must be packaged according to the packaging specifications above. Barcoding guidelines apply for inner cases as well.

3. Mixed Cases

Cases that contain mixed items must be labeled **MIXED CASE** and marked on all sides of the case



Failure to do the above will result in a fee. **See RK Rates and Fees** addendum for current fee amounts.